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a clamp portion formed at the tip of the centering rod;  
a rod insertion hole formed in athe center of the rotary table for the centering rod to be inserted into; and  
a rod gripping device disposed on the underside of the rotary table to grip and fix the clamp portion of the centering rod inserted into the rod insertion hole and projecting from the underside and to bring the rotary table and the centering rod into a connected state in which they can move as a single body.

Claim 3 (currently amended): The rim disk assembling device ~~for a vehicle full face wheel~~ according to Claim 1 ~~or 2~~, comprising:

a vertical motion rotary unit on which a rod pulling device for pulling the centering rod into action, a rim supporting member, and a rim position restraining means are mounted; and

a vertical motion frame to which the vertical motion rotary unit is connected to be rotatable and ~~making movable in a vertical direction action-like~~as a single body, and connected to a vertical driving device for ~~drive-causing the vertical action~~driving the body in the vertical direction,

wherein the vertical motion rotary unit rotates ~~as~~like a single body with the rotary table when the disk and the rim are brought into sandwich-pressed contact state by setting the rotary table connected to the centering rod into pulling action by means of the rod pulling device.

Claim 4 (currently amended): The rim disk assembling device ~~for a vehicle full face wheel~~ according to Claim 3, wherein the vertical motion rotary unit has:

a rim supporting member and a rim position restraining means mounted both on its underside;

a rod pulling device disposed in its upper part; and

a vertical motion table with a rod passage hole formed in its center for a centering rod to be inserted into to be vertically movable.

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bringing into a pressed contact state the disk radially positioned with the hub hole fitting member and the rim radially positioned with the rim position restraining means by sandwiching the two between the disk supporting member and the rim supporting member and by pulling up the centering rod connected through the rod connecting means to the rotary table, while pressing down the rim flange portion with the rim supporting member.